

Ship Oct. 20

# Work Order ID 74177



Monday, September 26, 2011 3:21:06 PM

Item ID: K10111

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

K10111

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP K10111

CHG 002

*8 a/c 10/19*

*CAF MLIS 11-10-4*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*SP 11-10-5*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8 a/c 10/19*

*(+5)*

**Work Order ID 74177**

Monday, September 26, 2011 3:21:06 PM

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Item ID: K10111

Accept

Setup Start

Revision ID:

Stop

Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00

Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP k10111

Location:

PPP rev:

BRAFT

74399

74400

74401

74402

74403

9/26/11 5 (5)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/10/2011

ME

11-10-11

# Picklist Print

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Monday, September 26, 2011 3:21:03 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011


Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00


Comments: IPP: F01.11.08 Revised Step 5 and Added Inspection Level  
21 SM  
11.09.23 PER REV.B DD VERF:EC  
IPP REV:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A  Bolt		Purchased	No			110	Each	2,295.000	8	40			
---	--	-----------	----	--	--	-----	------	-----------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST354	295	
116191	195	
118706	100	
st510	2000	
119042	2000	

AN4-6A  Bolt		Purchased	No			110	Each	6,216.000	12	60			
--	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST356	1200	
117872	200	
118422	300	
118628	400	
118838	300	
ST358	16	
117514	16	
ST516	5000	
119017	5000	

40x

Sp 11-10-5

30x  
30x

# Picklist Print

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Monday, September 26, 2011 3:21:03 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00



Purchased No

110 Each

583.0000



SP.

## Location

## Loc Qty

## Loc Code

FP-B

94

112243

94

ST345

389

112243

389

5X

ST356

100

119017

100



Purchased No

110 Each

3,197.000



SP

## Location

## Loc Qty

## Loc Code

ST337

197

117313

14

117441

132

40X

118422

1

118706

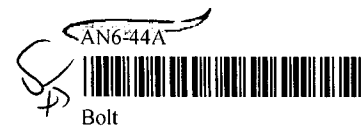
50

ST516

3000

119017

3000



Purchased No

110 Each

643.0000



SP 11-10-5

## Location

## Loc Qty

## Loc Code

ST344

43

110372

43

10X

st510

600

119036

600

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# Picklist Print

Monday, September 26, 2011 3:21:03 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041

CHL 701

Manufactured No

110 Each

19.0000



206A/B GHW



SP 7402 1X

Location

Loc Qty

Loc Code

FG120

19

46160

19

Manufactured No

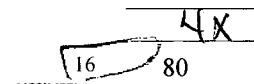
110 Each

96.0000

D2652



Bushing



B73833 80X80

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

Manufactured No

110 Each

7.0000

D2661-1



Saddle, LH Fwd Aft Out 206



74470 7X

Location

Loc Qty

Loc Code

ST435

7

64559

7

Manufactured No

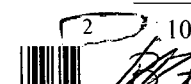
110 Each

2.0000

D2662-1



Saddle, LH In 206



74353 3X 10/11/19

Location

Loc Qty

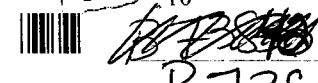
Loc Code

ST435

2

7373

2



B73847 4X  
B73846 6X

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Monday, September 26, 2011 3:21:03 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2712  
Set Screw

Manufactured No

110 Each

1,461.000

10 50

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1411

71160

111

72231

300

73837

1000

Manufactured No

110 Each

264.0000

2 10

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

254

52302

22

73306

24

73823

208

Manufactured No

110 Each

50.0000

2 10

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

40

52303

40

D2885  
Saddle Spacer

Manufactured No

110 Each

50.0000

2 10

# Picklist Print

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Monday, September 26, 2011 3:21:03 PM

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Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D3413-1

Manufactured No

110

Each

59.0000

1

5

Ring

## Location

## Loc Qty

## Loc Code

ST420

19

66387

1

70773

18

ST467

40

72137

20

73298

20

5x

MS21042L3

Purchased

No

110

Each

8,431.000

8

40

Nut

## Location

## Loc Qty

## Loc Code

ST300

2431

117441

16

117601

260

117885

155

118451

1000

118927

1000

40x

ST516

6000

119017

6000

# Picklist Print

Monday, September 26, 2011 3:21:04 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

9,993.000

12 60



Nut

## Location

## Loc Qty

## Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

MS21042L6

Purchased

No

110

Each

944.0000

2 10



Nut

## Location

## Loc Qty

## Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

MS1149C0463R

Purchased

No

110

Each

490.0000

1 5



Washer

## Location

## Loc Qty

## Loc Code

FP-B

1

115358

1

ST297

489

117735

489



# Picklist Print

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Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0363J

Purchased

No

110

Each

4,404.000

8

40



Washer

SP 11-10-5

## Location

## Loc Qty

## Loc Code

ST298

4404

117601

274

118077

1130

118612

1000

118968

2000

Box

NAS1149D0463J

Purchased

No

110

Each

3,305.000

24

120



Washer

SP 11-10-4

## Location

## Loc Qty

## Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

Box

ST302

1000

119042

1000

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Monday, September 26, 2011 3:21:04 PM

Work Order ID: 74177

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0563J Purchased No  
Washer

110 Each 4,577.000 8 40

## Location

## Loc Qty

## Loc Code

ST298

4577

118206

3577

118614

1000

NAS1149D0663J Purchased No  
Washer

110 Each 944.0000 4 20

## Location

## Loc Qty

## Loc Code

ST298

944

115996

5

117977

439

118614

500

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# REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10111	D206-642-111	D206-642-113
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-1	2	2	2
D2662-1	2	2	2
D2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-44A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

**RELEASED**  
2011-09-23

B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	K10111	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.09.19	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	